

**Comfortable and safe operator cabin through advanced ergonomics**

**Hydrodynamic drive for efficient power transfer with maintenance free laminated brakes**

**Exceptionally quiet: only 73 dB(A) in the cabin**

**High performance 4 and 6 cylinder industrial engines with high torque at low rpm**



## **DFG 660/670/680/690/S80/S90**

### **Diesel fork lift with hydrodynamic drive (6000, 7000, 8000, 9000 kg)**

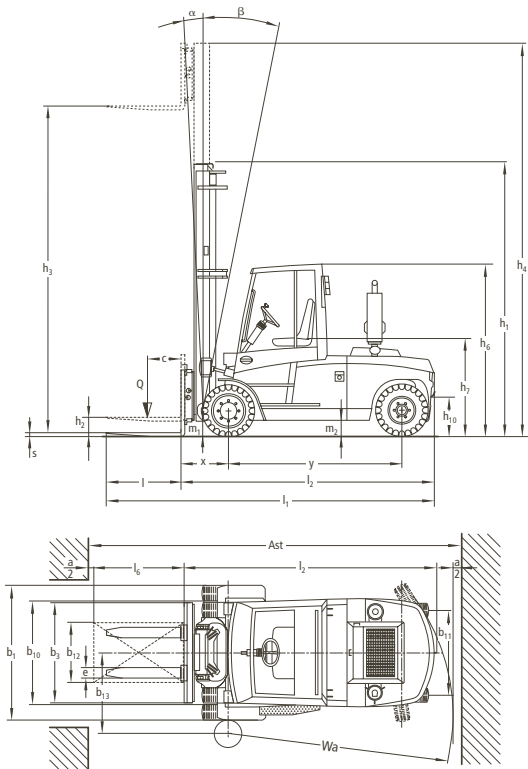
The Jungheinrich diesel fork lift trucks with hydrodynamic drive (torque converter) offer high productivity over medium to long distance handling operations. In these situations, the advantage of the power and the drive technology can be clearly seen; smooth, judder-free operation and optimal efficiency at medium to high rpm.

The high performance industrial engines ensure high torque at low rpm, thus increasing fuel efficiency and reducing noise. These robust engines are especially designed for applications in fork lift trucks to ensure high reliability and long life even in demanding applications. Soot/particulate filters are available as an option.

These 6 to 9 tonne trucks are also well suited for all applications in respect to travel and operational comfort. The ergonomic arrangement of the whole cabin offers safety and comfort, protecting the health of the operator, offering the best in operational comfort whilst maintaining peak operator concentration in a relaxed manner.

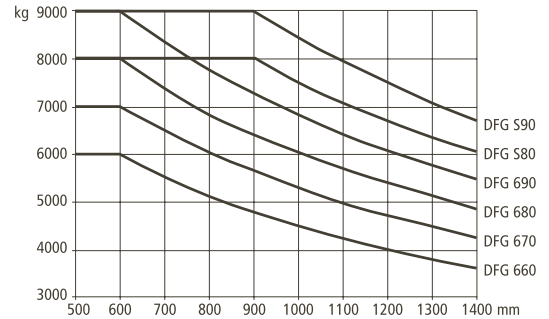
**JUNGHEINRICH**

# DFG 660/670/680/690/S80/S90



## Capacity

Load centre distance "C" in mm



Mast table DFG 660–S90									Capacity table (kg)			
Type	Lift height $h_3$ (mm)	Free lift $h_2$ (mm)	Closed height $h_1$ (mm)		Extended height $h_4$ (mm)		Tilt forward/backward $\alpha/\beta$ (°)		$c = 600$ mm			
			DFG 660/670	DFG 680	DFG 660/670	DFG 680	DFG 660/670	DFG 680	DFG 660	DFG 670	DFG 680	
Two-stage mast ZT	3600	0	2710	3010	4510	4810	6/9	6/9	6000	7000	8000	
	4000	0	2910	3210	4910	5210	6/9	6/9	6000	7000	8000	
	4500	0	3160	3460	5410	5710	6/9	6/9	6000	7000	8000	
	5000	0	3410	3710	5910	6210	6/9	6/9	6000	7000	8000	
	5500	0	3660	3960	6410	6710	6/9	6/9	5500	6500	7500	
	6000	0	3910	4210	6910	7210	6/5	6/5	5500	6500	7500	
Two-stage mast ZZ	3600	1800	2875	3025	4675	4825	6/9	6/9	6000	7000	8000	
	4000	2000	3075	3225	5075	5225	6/9	6/9	6000	7000	8000	
	4500	2250	3325	3475	5675	5725	6/9	6/9	6000	7000	8000	
	5000	2500	3575	3725	6075	6225	6/9	6/9	6000	7000	8000	
	5500	2750	3825	3975	6575	6725	6/9	6/9	5500	6500	7500	
	6000	3000	4075	4225	7075	7225	6/5	6/5	5500	6500	7500	
Three-stage mast DZ	4500	1500	–	2735	–	5736	–	6/5	–	–	7720	
	5000	1667	2752	2902	6086	6236	6/5	6/5	5710	6720	7720	
	5500	1833	2918	3068	6586	6736	6/5	6/5	5210	6220	7220	
	6000	2000	3085	3235	7086	7236	2/3	2/3	5210	6220	7220	
	6500	2167	3252	3402	7586	7736	2/3	2/3	5170	6090	7090	
	7000	2333	3418	3568	8086	8236	2/3	2/3	4820	5670	6670	
	7500	2500	3585	3735	8586	8736	2/3	2/3	4370	5150	6150	
	8000	2667	3752	3902	9086	9236	2/3	2/3	3925	4620	5620	
									$c = 600$ mm		$c = 900$ mm	
			DFG 690–S80	DFG S90	DFG 690–S80	DFG S90	DFG 690–S80	DFG S90	DFG 690	DFG S80	DFG S90	
Two-stage mast ZT	3600	0	3160	3310	4960	5110	6/9	6/9	9000	8000	9000	
	4000	0	3360	3510	5360	5510	6/9	6/9	9000	8000	9000	
	4500	0	3610	3760	5860	6010	6/9	6/9	9000	8000	9000	
	5000	0	3860	4010	6360	6510	6/9	6/9	9000	8000	9000	
	5500	0	4110	4260	6860	7010	6/9	6/9	8250	7250	8250	
	6000	0	4360	4510	7360	7510	6/5	6/5	8250	7250	8250	
Two-stage mast ZZ	3600	1800	3175	3325	4975	5125	6/9	6/9	9000	8000	9000	
	4000	2000	3375	3525	5375	5525	6/9	6/9	9000	8000	9000	
	4500	2250	3625	3775	5875	6025	6/9	6/9	9000	8000	9000	
	5000	2500	3875	4025	6375	6525	6/9	6/9	9000	8000	9000	
	5500	2750	4125	4275	6875	7025	6/9	6/9	8250	7250	8250	
	6000	3000	4375	4525	7375	7525	6/5	6/5	8250	7250	8250	
Three-stage mast DZ	4500	1500	2885	3035	5886	6036	6/5	6/5	8720	7720	8720	
	5000	1667	3052	3202	6386	6536	6/5	6/5	8720	7720	8720	
	5500	1833	3218	3368	6886	7036	6/5	6/5	7970	6970	7970	
	6000	2000	3385	3535	7386	7536	2/3	2/3	7970	6970	7970	
	6500	2167	3552	3702	7886	8036	2/3	2/3	7820	6820	7820	
	7000	2333	3718	3868	8386	8536	2/3	2/3	7220	6220	7220	
	7500	2500	3885	4035	8886	9036	2/3	2/3	6470	5470	6470	
	8000	2667	4052	4202	9386	9536	2/3	2/3	5720	4720	5720	

# Technical Data in line with VDI 2198 as at: 10/2008

Identification	1.1	Manufacturer (abbreviation)	Jungheinrich	Jungheinrich	Jungheinrich	Jungheinrich	Jungheinrich	Jungheinrich	1.1	
	1.2	Manufacturer's type designation	DFG 660	DFG 670	DFG 680	DFG 690	DFG S80	DFG S90	1.2	
	1.3	Drive	Diesel	Diesel	Diesel	Diesel	Diesel	Diesel	1.3	
	1.4	Operator type	seat	seat	seat	seat	seat	seat	1.4	
	1.5	Load capacity/rated load	Q (t)	6	7	8	9	8	9	1.5
	1.6	Load centre distance	c (mm)	600	600	600	600	900	900	1.6
	1.8	Load distance, centre of drive axle to fork	x (mm)	670	680	690	695	700	700	1.8
	1.9	Wheelbase	y (mm)	2295	2295	2395	2545	2545	2745	1.9
	Weights	2.1	Service weight	kg	10500	10800	11700	12500	14400	15500
2.2		Axle loading, laden front/rear	kg	14900/1600	16000/1800	17700/2000	19000/2500	20400/2000	22500/2000	2.2
2.3		Axle loading, unladen front/rear	kg	5500/5000	5500/5300	6000/5700	6000/6500	7400/7000	8200/7300	2.3
Wheels, Chassis	3.1	Tyres	SE-L	SE-L	SE-L	SE-L	SE-L	SE-L	3.1	
	3.2	Tyre size, front	355/65-15	355/65-15	8,25-15	8,25-15	300-15	300-15	3.2	
	3.3	Tyre size, rear	8,25-15	8,25-15	8,25-15	300-15	300-15	300-15	3.3	
	3.5	Wheels, number front rear (x = driven wheels)	2x/2	2x/2	4x/2	4x/2	4x/2	4x/2	3.5	
	3.6	Tread, front	b <sub>10</sub> (mm)	1590	1590	1520	1520	1580	1580	3.6
	3.7	Tread, rear	b <sub>11</sub> (mm)	1535	1535	1535	1495	1495	1495	3.7
	Basic Dimensions	4.1	Tilt of mast/fork carriage forward/backward	α/β (°)	6/9	6/9	6/9	6/9	6/9	6/9
4.2		Closed mast height	h <sub>1</sub> (mm)	2710	2710	3010	3160	3160	3310	4.2
4.4		Lift	h <sub>3</sub> (mm)	3600	3600	3600	3600	3600	3600	4.4
4.5		Height, mast extended	h <sub>4</sub> (mm)	4510	4510	4810	4960	4960	5110	4.5
4.7		Height of overhead guard (cabin)	h <sub>6</sub> (mm)	2705	2705	2705	2705	2705	2705	4.7
4.8		Seat height/stand height	h <sub>7</sub> (mm)	1600	1600	1600	1600	1600	1600	4.8
4.12		Coupling height	h <sub>10</sub> (mm)	500	500	500	500	500	500	4.12
4.19		Overall length	l <sub>1</sub> (mm)	4760	4770	4880	5035	5640	5840	4.19
4.20		Length to face of forks	l <sub>2</sub> (mm)	3560	3570	3680	3835	3840	4040	4.20
4.21		Overall width	b <sub>1</sub> /b <sub>2</sub> (mm)	1820/-	1820/-	2002/-	2002/-	2150/-	2150/-	4.21
4.22		Fork dimensions	s/e/l (mm)	50/150/1200	60/150/1200	60/150/1200	65/150/1200	70/180/1800	70/180/1800	4.22
4.23		Fork carriage ISO 2328, class/type A, B		4A	4A	4A	4A	4A	4A	4.23
4.24		Fork-carriage width	b <sub>3</sub> (mm)	1800	1800	2000	2000	2100	2100	4.24
4.31		Ground clearance, laden, below mast	m <sub>1</sub> (mm)	250	250	250	250	250	250	4.31
4.32		Ground clearance, centre of wheelbase	m <sub>2</sub> (mm)	250	250	250	250	250	250	4.32
4.33		Aisle width for pallets 1000x1200 crossways	Ast (mm)	5120	5130	5240	5545	5545	5795	4.33
4.34	Aisle width for pallets 800x1200 lengthways	Ast (mm)	5320	5330	5440	5745	5745	5995	4.34	
4.35	Turning radius	Wa (mm)	3250	3250	3350	3650	3900	3900	4.35	
4.36	Internal turning radius	b <sub>13</sub> (mm)	1270	1270	1320	1390	1490	1490	4.36	
Performance Data	5.1	Travel speed, laden/unladen	km/h	22,4/22,5	22,4/22,6	22,4/22,5	22,4/22,6	22,3/22,6	22,3/22,6	5.1
	5.2	Lift speed, laden/unladen	m/s	0,50/0,60	0,40/0,60	0,40/0,60	0,40/0,60	0,40/0,60	0,40/0,60	5.2
	5.3	Lowering speed, laden/unladen	m/s	0,60/0,36	0,60/0,36	0,60/0,36	0,60/0,36	0,60/0,36	0,60/0,36	5.3
	5.5	Drawbar pull, laden/unladen	N	49570/49570	49570/49570	49570/49570	49570/49570	49570/49570	52930/52930	5.5
	5.7	Gradeability, laden/unladen	%	30,3/32,0	28,7/31,0	27,1/31,0	24,6/28	21,5/25,0	20,9/24,0	5.7
	5.9	Acceleration time, laden/unladen	s	6,0/5,0	6,0/5,0	6,0/5,0	7,0/6,0	7,0/6,0	7,0/6,0	5.9
5.10	Service brake		hydraulic	hydraulic	hydraulic	hydraulic	hydraulic	hydraulic	5.10	
Combustion Engine	7.1	Engine manufacturer/type	Perkins/1104D E44TA	Perkins/1104D E44TA	Perkins/1104D E44TA	Perkins/1104D E44TA	Perkins/1104D E44TA	Perkins/1106D E66TA	7.1	
	7.2	Engine power acc. to ISO 1585	kW	91	91	91	91	90	7.2	
	7.3	Rated speed	1/min	2200	2200	2200	2200	2200	7.3	
	7.4	No. of cylinders/displacement	anz/cm <sup>3</sup>	4/4400	4/4400	4/4400	4/4400	4/4400	6/6600	7.4
	7.5	Fuel consumption acc. to VDI cycle	l/h	7,9	8,3	8,7	9	9	10,5	7.5
Others	8.1	Type of drive control	hydrodynamic	hydrodynamic	hydrodynamic	hydrodynamic	hydrodynamic	hydrodynamic	8.1	
	8.2	Operating pressure for attachments	bar	160	160	160	160	160	160	8.2
	8.3	Oil volume for attachments	l/min	80	80	80	80	80	80	8.3
	8.4	Sound level at the driver's ear according to EN 12053	dB(A)	73	73	73	73	73	73	8.4

This specification sheet according to VDI regulation 2198 only provides technical values for the standard truck. Non-standard tyres, different masts, additional equipment, etc. could produce other values. Right reserved for technical changes and improvements.

# Make use of the advantages

## Ergonomic cabin

Comfortable, performance orientated ergonomics.

- Easy vehicle entry and exit; low step position, easily viewable from above.
- Operator cabin completely sealed from engine and suppressed against noise and vibration.
- Smoothly adjustable and mechanically cushioned comfort seat (air cushioning optional).
- Height and tilt adjustable steering column.
- Hydraulic levers fixed to the operator seat (SOLO-PILOT) automatically follow all seat adjustments.
- Travel direction switch on the steering column (optionally available on the accelerator or integrated into the MULTI-PILOT control lever).
- Abundant and comfortable leg room with combined brake/inch pedal.
- Excellent visibility through the mast due to the location of hydraulic cylinders hidden behind the mast profiles.
- Comfortable operation in all weather conditions with the comprehensively equipped standard cabin.
- Specially designed roof and cabin walls offering exceptional all-round visibility
- 180 degrees turning (left) seat (optional).

## Powerful engines

The turbo diesel industrial engines are specially designed for the required drive power in fork lift truck applications.

- DFG 660-690 and S80: 4-cylinder-turbo diesel engine (4.4-l-Perkins) with electronic injection producing 91 kW at 2200 U/min. Maximum Torque: 490 Nm at 1400 U/min.
- DFG S90: 6-cylinder-turbo diesel engine (6.6-l-Perkins) with electronic injection producing 90 kW at 2200 U/min. Maximum Torque: 545 Nm at 1400 U/min.
- Exhaust emissions below allowable emission values in accordance with ISO 8178 (fulfils exhaust emission part 3a for diesel engines).



Operator cabin

- Particle/soot filter (optional).
- 115 litre fuel tank integrated into chassis.

## Resilient hydrodynamic drive

The hydrodynamic drive with electronically controlled 2 speed power shift transmission ensures an economic transmission of power.

Other advantages:

- Precise and smooth power transmission.
- Automatic shift and electronically controlled shift lock at travel speeds of more than 4 km/h.
- Inch pedal (combined crawl-speed/brake pedal) for precise travel during full lift capacity.
- Travel comfort packet (optional) with automatic increase in rpm during lifting, hydrostatic handling and large multifunction display. Especially suited for reversing and manoeuvring.

## Service

Low service costs through good accessibility.

- Tiltable cabin – hinged at the rear and hydraulically operated.
- Simple access for daily maintenance (oil and water).
- Long service intervals of 500 hours.

## Intelligent electronics

- Splash proof electronic drive and hydraulic controllers (in accordance with IP 64) connected via CAN-Bus.

- 12 Volt battery, 135 Ah/115 A alternator.
- Precise control of hydraulic functions using electromagnetic valves.

## Precise steering

The maximum in steering comfort and highest safety through;

- Hydrostatic steering for extremely light and precise steering.
- Steering axle with integrated steer cylinder.

## Brakes

Two independent brake systems on the front wheels.

- Foot brake – hydraulic servo; maintenance free, encapsulated oil laminate brakes with servo assistance.
- Parking brake: electro-hydraulic disk brakes operated via a button located on the display.

## Reliable hydraulics

- Fine filtration in the fluid return circuit.
- 180 l hydraulic tank integrated into the chassis.
- Filtration of hydraulic tank ventilator.
- Pressure release valves protect against overpressurisation and overload.

## Strong mast

- Slim mast profiles with lift cylinders hidden behind allow an extra wide field of view.
- Optimised visibility through the fork carriage.
- Fork carriage in accordance with FEM/ISO-2328-4A.

## Additional equipment

Many custom build options and various attachments are available in order to adapt the truck to suit customer requests or different applications.

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Certification of Quality and  
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